

Food and Pharmaceutical Industry Contaminatio Inspection Solution





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About TTPACK







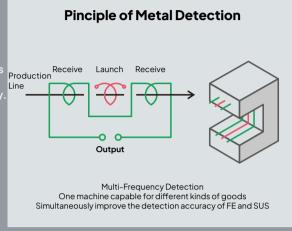
Conducting the philosophy of developed and manufactured in Vietnam with world quality, TTPACK strictly adhere to high indicators and quality to help customers create more value, by providing international advanced intelligent detection technology and system solutions.

- National New Technology Enterprise.
- Focus on high-resolution intelligent identification and detection technology.
- · Transformation of advanced technological achievements of Vietnam Institute of Atomic Energy.
- The TTPACK core team has nearly 20 years of experience in the field of X-ray inspection.
- The company owns dozens of intellectual property rights.
- · High-tech Enterprise.



Metal Detection

The Vixdetect multi-frequency metal detection systems based on electromagnetic induction principle, are to detect metal contaminations in food and pharmaceutical. The system adopts the dynamic phase adjustment technology, which can effectively inhibit the product effect. It can not only detect conventional dry or semi-dry products, but also effectively detect various products that are difficult to detect and rich in salt, such as products, salted products, products and so on, with high sensitivity and great reliability.











Metal Contaminants

Inhibit product effects











Ferrous

SUS

Copper Aluminium

Tin

Detector Model

 ${\bf Take\ VMD-C2508\ as\ an\ example,\ Detectbable\ Width\ is\ 25cm,\ Detectabl\ t\ Height\ is\ 8cm.}$

Item	Detectable Width, cm								
	25	30	40	50	60	70	80	90	110
	VMD-C2506	VMD-C3008	VMD-C4006	VMD-C5008	VMD-C6008	VMD-C7008	VMD-C8005	VMD-C9015	VMD-C11007
	VMD-C2508	VMD-C3010	VMD-C4008	VMD-C5010	VMD-C6010	VMD-C7010	VMD-C8008		
	VMD-C2510	VMD-C3012	VMD-C4010	VMD-C5012	VMD-C6012	VMD-C7012	VMD-C8010		
Models	VMD-C2512	VMD-C3015	VMD-C4012	VMD-C5015	VMD-C6015	VMD-C7015	VMD-C8012		
	VMD-C2515	VMD-C3018	VMD-C4015	VMD-C5018	VMD-C6018	VMD-C7018			
		VMD-C3020	VMD-C4018	VMD-C5020	VMD-C6020	VMD-C7020			
			VMD-C4020	VMD-C5022	VMD-C6025	VMD-C7022			
			VMD-C4022	VMD-C5025	VMD-C6028	VMD-C7025			
-			VMD-C4025	VMD-C5028	VMD-C6030	VMD-C7030			
				VMD-C5030	VMD-C6035				
					VMD-C6040				

Specification

Parameter Setting	Fully automatic learning without manual phase setting				
Frequency	4 Frequency, 50K~800K				
Working mode	Dry, wet, salt, aluminized film and other modes				
Product recipe storage	200 groups				
НМІ	7-inch touch screen				
Operating system	Embedded RTOS				
Conveyor speed	Software speed control 5-60 m/min				
Alarm mode	Audible and visual alarm/alarm stop/automatic sorting system (optional)				
Conveyor belt height	800±50mm				
Conveyor belt material	Food grade PU tape/chain plate (optional)				
Temperature and humidity	Ambient temperature $0\sim45^{\circ}\text{C}$, relative humidity $30\sim85\%$ no condensation				
IP Grade	Machine IP66, motor IP67				
Equipment and material	304 stainless steel				
External interface	USB/Network port /RS232 serial port /RS485/4G remote/unattended production line Support (optional)				





Features

- * Versatility: Integrates multiple product inspection modes, including dry, wet, salt-containing, and aluminum-coated products, suitable for various scenarios.
- * Multi-frequency Combination: Built-in with four frequencies, allowing real-time synchronous detection with any dual-frequency combination to ensure optimal detection frequencies for both iron and steel.
- Automatic Learning: Learning completed after two passes of good products, automatically calculating phase and other parameters without the need for manual adjustment of complex settings.
- Effect Suppression: Special algorithm for suppressing subtle product effects, effectively suppressing heavy salt-containing product effects to ensure detection accuracy.
- * Easy Operation: Equipped with a color LCD touchscreen, featuring an intuitive and convenient human-machine interface with synchronized display of four frequencies data.
- * Stability and Reliability: Utilizes waterproof variable-speed motors and overall sealing technology for the probe, ensuring stable and reliable operation with SGS IP66 certification.
- Built-in Frequency Hopping: Microscopic frequency hopping technology can counter interference from large electrical equipment such as on-site packaging machines, reducing false alarms.
- * Flexible Expansion: Embedded operating system within the mainboard supports expansion via USB, printer, and network communication.

Specification for VMD-P pipe-line series

Parameter Setting	VMD-P30	VMD-P50	VMD-P100	
Diameter (mm)	30	50	100	
Concitivity	Fe ≥ 0 0.4mm	Fe ≥ 00.5mm	Fe ≥ 00.8mm	
Sensitivity	Sus ≥ ⊕1.0mm	Sus ≥ 01.2mm	Sus ≥ 01.5mm	
Power supply	AC 220V 50-60Hz			
Parameter setting	Auto learning			
Recipe count	200 sets			
Pressure	≤ 1MPa			
Weight	150	170	210	
Product type	Liquid, Sause			
Compressed Air	≥ 0.5MPa			
Rejector	Ball valve			
Tube material	Teflon			
HMI	7-inch touch screen			
Operation system	Embedded RTOS			
IP Grade	IP66			
Device material	SUS 304			
Communication port	Communication port USB/Ethernet/RS232/RS485/4G wireless/Auto factory (optional)			





Free Fall Metal Detector

A gravity-feed metal detector is a device used to detect metal contaminants in products, operating on the principle of allowing products to fall into the detection area under gravity. As products pass through, built-in sensors detect the presence of metal contaminants. Upon detecting metal contaminants, the equipment triggers an alarm and separates the affected products from the production line to ensure product quality and process safety.

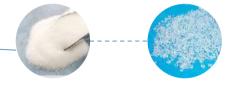


Features

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 detection frequencies for both iron and steel.
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 adjustment of complex settings.
- * Effect Suppression: Special algorithm for suppressing subtle product effects, effectively suppressing heavy salt-containing product effects to ensure detection accuracy.
- * Easy Operation: Equipped with a color LCD touchscreen, featuring an intuitive and convenient human-machine interface with synchronized display of four frequencies data.
- Stability and Reliability: Utilizes waterproof variable-speed motors and overall sealing technology for the probe, ensuring stable and reliable operation with SGS IPA6 certification
- * Built-in Frequency Hopping: Microscopic frequency hopping technology can counter interference from large electrical equipment such as on-site packaging machines, reducing false alarms.
- * Flexible Expansion: Embedded operating system within the mainboard supports expansion via USB, printer, and network communication.

Application

· Powder granule products



Specification

Parameter Setting	VMD-F75	VMD-F100	VMD-F150	VMD-F200	
Diameter (mm)	75	100	150	200	
Sensitivity	Fe ≥ 0 0.5mm	Fe≥ 00.6mm	Fe ≥ 00.8mm	Fe ≥ 1.0mm	
Sensitivity	Sus ≥ Φ0.8mm	Sus ≥ Φ1.0mm	Sus ≥ Φ1.5mm	Sus ≥ ⊕2.0mm	
Power supply	AC 220V 50-60Hz				
Parameter setting	Auto learning				
Recipe count	200 sets				
Throughput(L/H)	7000	8000	17000	19000	
Weight	120	140	160	180	
Product type	Powder, granular products				
Compressed Air	≥ 0.5MPa				
Rejector	High speed flap				
Tube material	PP				
НМІ	7-inch touch screen				
Operation system	Embedded RTOS				
IP Grade	IP66				
Device material	SUS 304				
Communication port	USB/Ethernet/RS232/RS485/4G wireless/Auto factory (optional)				





Features

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Application

- · Packed goods delivered upright
- · Canned and boxed products



Specification

Parameter Setting	L1027	L1532	L2032		
Frequency	4 Frequency, 50K~800K				
Working mode	Dry, wet, salt, aluminized film and other modes				
Product recipe storage	200 groups				
нмі	7-inch touch screen				
Operating system	Embedded RTOS				
Conveyor speed	Software speed control 5-60 m/min				
Alarm mode	Audible and visual alarm/alarm stop/automatic sorting system (optional)				
Conveyor belt height	800±50mm				
Conveyor belt material Food grade PU tape/chain plate (optional)					
Temperature and humidity	Ambient temperature $0~45^{\circ}\text{C}$, relative humidity $30~85\%$ no condensation				
IP Grade	Machine IP66, motor IP67				
Equipment and material	304 stainless steel				
External interface	USB/ Network port /RS232 serial port /RS485/4G remote/unattended production line Support (optional)				
Sensitivity	Fe≥⊕0.4mm	Fe≥00.5mm	Fe≥Φ0.8mm		
Considerty	Sus≥⊕1.0mm	Sus≥Φ1.2mm	Sus≥Φ1.5mm		



Rejector

The sorting machine is used together with the food foreign matter detection system. The contaminants detection system provides an alarm signal to control the rejector to remove the defective products from the conveyor line and avoid flowing into the next production link.

Use cylinder or electric cylinder drive, a variety of sorting methods are optional, suitable for a variety of products.

 $\label{thm:light} \mbox{High precision, eliminate fast, improve the qualified rate of products, reduce user complaints.}$

Reinforced stainless steel frame with high waterproof rating.

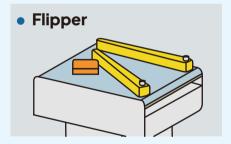
All contact parts are made of food grade materials to ensure that the product is not contaminated.

Used in all kinds of automatic assembly line and logistics conveying system.

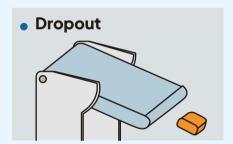
Widely used in pharmaceutical, food and other industries online sorting.

It can directly replace manual sorting to improve production efficiency and reliability.

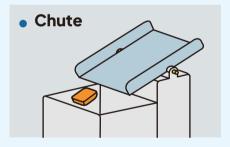
Type of Rejectors



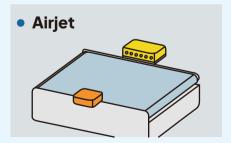
Use left and right swinging arm to sort the product under test, suitable for thicker products.



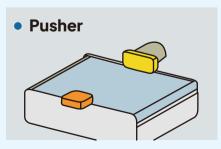
Use up and down swinging conveyor to sort the products under test, suitable for lighter products.



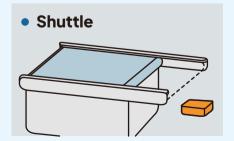
Use an up-and-down flip plate to sort the product under test, suitable for bulk food.



Use high pressure air to separate the tested products, suitable for light food or bulk food.



The push rod driven by the cylinder is used to sort the product under test, which is suitable for medium and large packaging products.



Use a telescopic conveyor to sort the product under test, suitable for small packaging or sticky bulk food